

# Certificate

## Inspection of the welding quality requirements according ISO 3834

Certificate no.: 01 202 640/A-14 0025

Name and address of the  
manufacturer:

**Abraservice Deutschland GmbH**  
**Ronsdorfer Str. 24**  
**D – 40231 Düsseldorf**

It is hereby certified that the manufacturer has furnished proof of the comprehensive quality requirements according to the test basis. The mentioned company

- operates a quality system which ensures that the manufacture and inspection of the products stated in our report, are in compliance with applicable technical standards and regulations;
- employs qualified supervisory and inspection personnel;
- has qualified welding processes and welding personnel;
- has adequate facilities permitting manufacture and inspection of welded products.

Specifications:

**EN ISO 3834-2**

Scope:

The scope of the inspection and other relevant data are given in the annex to the certificate.

Manufacturing Plant:

Abraservice Deutschland GmbH  
Ronsdorfer Str. 24  
D – 40231 Düsseldorf


Test Report no.:

2020 / 125921700

Valid until:

June 09, 2023

Cologne, June 22, 2020

  
i.A. Eng. Achim Makowka  
Certification Body for Manufacturer Qualification



TÜV Rheinland Industrie Service GmbH  
Certification Body for Manufacturer Qualification  
Am Grauen Stein, D-51105 Köln

M-012-E-Zert-3834-2-Rev-224

# Annex

## to the certificate according to ISO 3834

Certificate no.: 01 202 640/A-14 0025

Name and address of the  
manufacturer:

**Abraservice Deutschland GmbH**  
**Ronsdorfer Str. 24**  
**D - 40233 Düsseldorf**

Specifications:

EN ISO 3834-2

Scope of production:

Manufacturing of  
- Components for machine constructions

Welding process  
acc. EN ISO 4063:

135; 141; 783

Material group  
acc. CEN ISO/TR 15608:

1.1; 1.2; 3.3; 8

Responsible welding coordinator  
acc. EN ISO 14731:

Mr. Dirk Hagenbäumer; Level C (IWE/IIW)

Substitute:

Mr. Guido Reishöfer; Level C (EWE/EFW)

Remarks:

This annex is only valid in combination with the ISO 3834  
certificate and does not replace the supporting documents  
required under the scope of regulated by law.

Cologne, June 22, 2020

Explanations:

B - basic technical knowledge, S - special technical knowledge, C - comprehensive technical knowledge according to ISO 14731

TÜV Rheinland Industrie Service GmbH  
Certification body for welding manufacturers  
Am Grauen Stein, D-51105 Köln

M-012-E-Cert Annex-3834-Rev25