



## **COLD-ROLLED STEEL PLATES, SHEETS AND COILS**

ENVIRONMENTAL PRODUCT DECLARATION  
ISO 14025

**SSAB**

## General information

Owner of environmental product declaration	SSAB Europe Oy Harvialantie 420, FI-13300 Hämeenlinna, Finland
Product	Cold-rolled steel plates, sheets and coils
Producer	SSAB
Production site	SSAB's Hämeenlinna site
Declared unit	1 kg of steel structures
Date declaration was issued	November 28, 2014 *
Valid until	November 28, 2019

The information in this environmental product declaration is based on production data for 2012. CEN standard EN 15804 serves as the core PCR.

Independent verification of the declaration, according to EN ISO 14025:2010

☒ External ☐ Internal

Third party verifier



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*\* Updated in February 2018. Only minor adjustments in the text parts.*

This environmental product declaration provides information about the products referred to. The declaration is based in the requirements of standards EN 15804+A1:2014, ISO 14025:2010 and ISO 14040:2006. An environmental product declaration contains information about the raw materials, energy consumption, emissions originating during production, and about product recyclability. Unless otherwise stated, the product information is based on steel manufactured at SSAB's steel mill in Raasepori (Finland).

SSAB specializes in steel and steel construction. SSAB's corporate responsibility is defined in the company's vision, strategy, values Code of Ethics, policies and management system. SSAB's production sites operate in conformance with certified ISO 14001 environmental management and ISO 9001 quality management systems. SSAB aims at continuous improvement and energy efficiency in all operations and customer solutions.

The most recent information about SSAB's products and services, product safety and use and environmental and social responsibility can be found on the company's website at [www.ssab.com](http://www.ssab.com).

## Product

### APPLICATION

SSAB's comprehensive selection of cold-rolled steels includes formable and high-strength formable steels, weather-resistant steels and boron steels. SSAB specializes in materials for demanding forming processes. Cold-rolled steels are suitable for metal- and plastic coated products, precision tubes and sections and for parts and components made of these.

High-strength formable steels offer guaranteed strength properties combined with good formability. The strongest steel, hardenable boron steels, in the range of cold-rolled steels are formable in the delivery condition and very high-strength and wear-resistant when hardened. COR-TEN® A is a cold-rolled weather-resistant steel that protects itself. Thanks to its corrosion inhibiting properties, the selection includes products that in many applications are better than structural steels.

### TECHNICAL INFORMATION

Cold-rolled steel sheets and coils in accordance with this environmental product declaration are manufactured at SSAB's Hämeenlinna site in Finland. Hot-rolled steel coils made at SSAB's steel mill in Raasepori are used as the raw material. SSAB manufactures cold-rolled steel in a thickness range of 0.40–3.00. Products are delivered as coils and sheets, and as slit coil.

### Product materials

Steel is an alloy of mainly iron and carbon, with small amounts of other elements used as alloying elements. These elements improve the chemical and physical properties of steel such as strength, formability and weldability. The alloying elements of steel are closely linked to its chemical matrix.

### PRODUCT COMPOSITION

SSAB actively tracks and anticipates future changes in environmental, safety and chemical legislation and complies with valid EU chemical regulations, such as REACH (1907/2006/EC) and CLP (1272/2008/EC). Communication and cooperation throughout the supply chain plays an important role and SSAB requires full REACH compliance from its subcontractors. SSAB tracks the list of Substances of Very High Concern (SVHC) and other legislative require-

ments to ensure products meet legal and customer requirements. In addition, SSAB observes and complies with the requests and recommendations of many customers to withdraw products containing hazardous substances in the customer sector.

Table 1 shows a summary of the composition of steel in normal production (excluding packaging materials). The exact composition of steel varies depending according to material standards EN 10130 and EN 10268, and customer requirements. This information given is based on cold-rolled steel produced at SSAB's Hämeenlinna site.

Where the concentration % (w/w) in a product of substances restricted under the EU's chemical regulation (REACH) and recommendations phasing out hazardous substances in the building sector such as the requirements of BASTA (2014: A2) and Byggsvaru-bedomningen (Building Material Assessment, BVB, 2013) in Sweden and the priority list in Norway exceeds or corresponds to the limits referred to above, this is stated in Table 1. The guidelines for Swedish building product declarations (Föreningen för Byggsvarudeklarationer, BVD 3, 2007) have been taken into account with regard to the substances disclosed.

Steel contains very small amounts of impurities originating from natural raw materials and not added during the steel production process. The amount of impurities in the steels is minimal and, based on knowledge of the toxicity of these substances and their metallurgical bond in the steel matrix, does not pose a risk to the environment or human health.

### Production

Cold-rolled steel sheets and coils are made at SSAB's Hämeenlinna site. Hot-rolled steel strip manufactured at SSAB's Raasepori steel mill in Finland is used as the raw material. Production of the hot-rolled steel used as the raw material is based on the use of iron ore as a raw-material. However, an average of 20% scrap steel is used in the steel production as well. Use of raw materials and energy has been optimized in steel production.

When scrap steel is used instead of virgin raw materials in iron production, the carbon dioxide emissions originating in steel production decrease accordingly. Steelmaking at SSAB production uses scrap material from SSAB's own production processes and material sourced from the scrap steel market. Once steel has been made, it can be recycled endlessly without weakening its properties.

SSAB's steel production is among the world's most efficient in terms of carbon dioxide emissions, and energy and coal consumption. Coal and energy consumption are at almost the minimum possible using current technology. SSAB is actively involved in developing new ways to further reduce emissions.

Most of the energy used in ore-based steel production comes from coal, which is used as a reducing agent in iron-making. The mineral products formed in iron and steel production processes and the by-products generated in the coking process are recycled as industrial raw material or material to replace virgin resources. A high percentage of the dust originating in various processes is returned to the process to reduce waste and improve material efficiency.

### LABELING AND PACKAGING

Products are labeled so as to be easily and permanently identifiable and traceable. Labeling complies with standards EN 10021 and EN 10204. The packaging and protection of our steel products is usually determined when ordering. Steel bands, wood props, corner protection and other accessories supporting packaging are used as appropriate and according to customer requirements.

Paperboard or polyethylene film is usually used as the packaging material for cut lengths when needed for sensitive products. The bundles including wooden props are fastened with metal bands.

**Table 1. Example of the composition of cold-rolled formable steel (DC01)**

MATERIAL	CONTENT (%) OF TOTAL PRODUCT WEIGHT	NAME OF INGREDIENT	CONTENT % (W/W) OF TOTAL PRODUCT WEIGHT	CAS NUMBER	RISK AND HAZARD PHRASES AND OTHER DATA ON THE INGREDIENT
Cold-rolled formable steel (DC01)	100	Iron (Fe)	> 97.0	7439-89-6	–
		Carbon (C)	0.12	7440-44-0	–
		Manganese (Mn)	0.6	7439-96-5	–
		Sulfur (S)	0.045	7440-50-8	–
		Phosphorus (P)	0.045	N/A	N/A

**Remarks**

Physical state: solid

Odor: odorless

Color: metallic gray

Boiling point: 2750 °C

Melting point: 1450 – 1520 °C

Steel density: 7850 kg/m<sup>3</sup>

More detailed information about the composition of different steels is available from national and international standards as well as from SSAB's website, at [www.ssab.com](http://www.ssab.com). The values provided are based on European Standards EN 10219-1, EN 10025-2, EN 10025-3, EN 10025-4, EN 10025-6, EN 10130, EN 10268, EN10346 ja EN 10169 requirements on maximum concentrations.

Measurements are done to a level of 0.02 µg/g (0.00000002%). Concentrations below this degree of measuring accuracy cannot be determined. The concentrations of chemical elements - such as zirconium (Zr), magnesium (Mg), cobalt (Co), arsenic (As), cadmium (Cd), zinc (Z), lead (Pb), antimony (Sb) and tin (Sn) - appearing as impurities in steel are very small. None of the constituent substances within the whole product exceeds the limits of the EU's chemical regulation (REACH) and recommendations phasing out hazardous substances in the building sector such as the requirements of BASTA (2014: A2) and Byggsvarubedömningen (Building Material Assessment, BVB, 2013), Swedish Building Product Declarations (Föreningen för Byggsvarudeklarationer, BPD 3, 2007) and the priority list in Norway. No product contains substances restricted under REACH or included on the candidate list (SVHC).

Coils are delivered as they are with binding straps. Sensitive coils, like pickled ones, are typically protected by paperboard, wrapping paper or corrugated plastic and plastic end rings, metallic corner protection and binding straps.

Flat products such as plate components and curved plates are packed and, depending on the product size, strapped to an appropriate pallet or other suitable base or packed in crates suitable for that purpose. Also triangular struts are used in the packaging of flat products bent into shape. More information about the labeling and packaging can be found at [www.ssab.com](http://www.ssab.com).

**SOURCING AND TRANSPORTATION**

The general terms and conditions of all sourcing contracts require compliance with SSAB's Supplier Sustainability Policy. Ethical values, environmental concerns and energy efficiency are weighed up when choosing suppliers. As regards the main raw materials used in steel production at Raahе (Finland), limestone is shipped from Sweden, coal from North America and Australia, iron ore pellets are shipped from Sweden or come by rail from Russia. Finished products are transported by sea, road or rail combined. The company's own logistics unit is responsible for most of SSAB's transportation of raw materials and products.

SSAB's environmental concerns in respect of logistics are managed through a certified environmental management system. The aim is to increase the share of logistics contracts with partners who have signed up for energy efficiency agreements in the logistics and transport sector. Around 85% of SSAB's land transportations per tonne of products are carried by a partner signatory to energy efficiency agreements. Logistics companies outside an energy efficiency agreement are regularly encouraged to sign up to one. SSAB's international partners have certified environmental management systems. Logistics aims to optimize transport and maximize payloads and to combine transport as efficiently as possible.

**Table 2. Occupational exposure limits valid in Finland.**

ELEMENT	OCCUPATIONAL EXPOSURE LIMITS (OEL), 8 H (MG/M <sup>3</sup> )
Iron oxide, vapor	5
Manganese (Mn)	0.5
Chromium (II)	0.5
Nickel (Ni), metal	1
Silicon oxide, amorphous	5
Aluminum, welding fume	1.5
Sulfur dioxide	5
Phosphorus, white and yellow	0.1

### Recycling and waste processing

Steel is a fully-recyclable material and scrap steel has a strong market position: steel recovered from structures and end-products at the end of their lifecycle is efficiently re-used to make new steel.

No hazardous waste is formed from end products and steel does not harm the environment. According to the European Waste Catalogue, the waste code for steel products manufactured by SSAB after their useful life is 17 04 05 (iron and steel). All packaging materials for steel products can be recycled.

### Information about safe use

Steel poses no hazards to the environment in the forms supplied. Some grades of steel contain alloying elements such as manganese, chromium, nickel, copper and silicon. None of these substances is released under normal or reasonably foreseeable conditions of use.

Dust and vapors may form when steel is melted, welded, cut or ground (or heated to very high temperatures). Long-term exposure to high dust and vapor concentrations may affect the health, especially the lungs. The composition of dust and vapor depends on the steel grade and methods employed.

Welding must be left to trained people. Personal protective equipment must be used and sufficient ventilation must be ensured in compliance with safety legislation. Instructions on the welding of metals and metal alloys can be found on the website of, for example, the European Steel Association [www.eurofer.org](http://www.eurofer.org).

The use and handling of steel does not endanger people or the environment and there are no specific exposure limits in place for this reason. Neither have any first aid measures, measures in the event of fire or unintentional emission, or measures as regards the handling and storage of steel been specified. However, some occupational exposure limits have been specified for steel alloys and compounds. Exposure is minor when total dust concentration is below 5 mg/m<sup>3</sup>. The table below shows the occupational exposure limits valid in Finland.

Normal precautions should be taken to avoid physical injuries caused mainly by heavy products or sharp edges. Personal protective equipment such as special gloves and eye protection must be worn.

Cold-rolled steel is not classified as dangerous under the EU's chemical

regulation (REACH) and so Safety Data Sheet or hazardous packaging, marking or transport rules and regulations are not required.

### SAFETY

- Always wear gloves and protective clothing when handling steel products.
- Be careful of sharp edges and corners.
- Always use official lifting equipment when moving steel products.
- Never use binding straps to lift a product.
- Straps under tension may cause injury when cut and the outer ring of a coil may rebound outwards.
- Never go under steel products when they are being moved.
- Make sure the securing straps are sufficiently strong and firmly attached.
- Always follow the industrial safety provisions in force and find out whether the installation site is subject to any particular requirements regarding safety before beginning installation work.

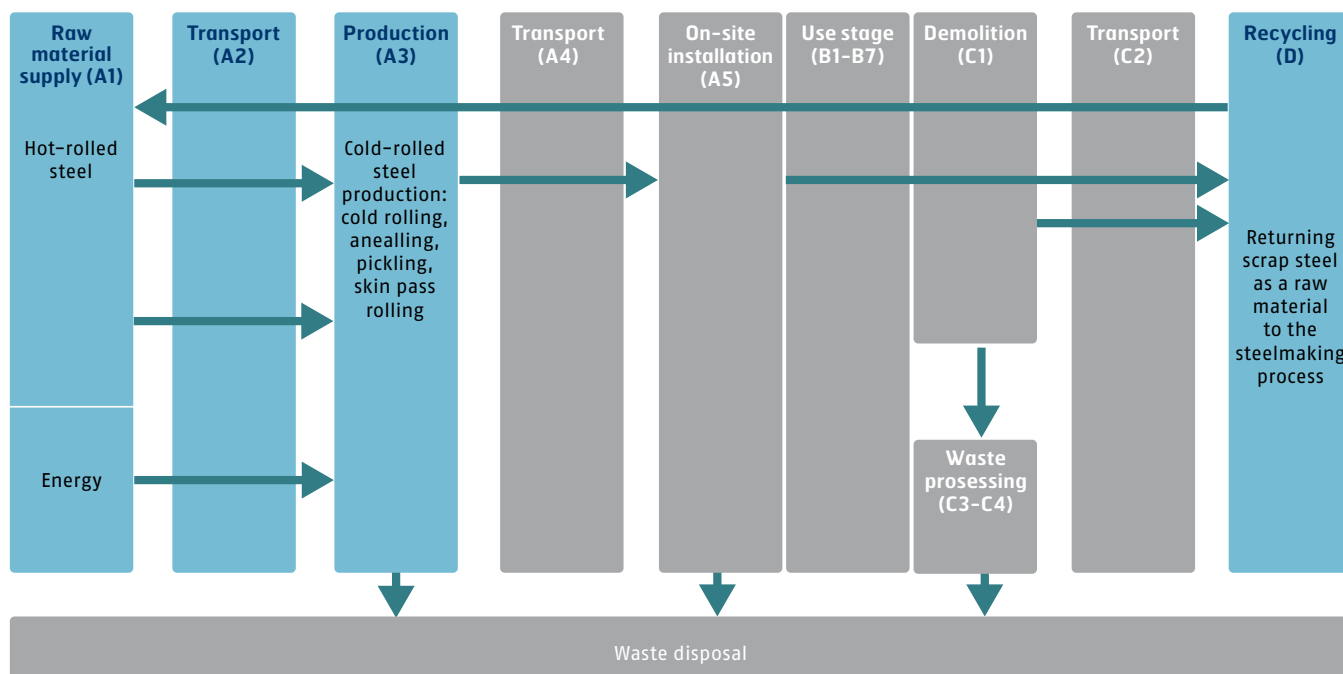
## Environmental profile

This environmental product declaration covers the lifecycle of the product from cradle to factory gate, including an end-of-life recycling rate of 90% for steel, i.e. the external lifecycle impacts (“cradle to gate with options”). This means that a burden is allocated to the steel scrap that is used as an input to the steel making process, and a credit for the end-of-life (EoL) steel that is recycled. The lifecycle assessment in the environmental production declaration does not include information in the building stage, the use and operational stage nor the demolition stage. The impact of recycling has been calcu-

lated based on worldsteel’s (World Steel Association) LCA model so that the compensation is the difference between the primary and secondary production of a steel slab perceived with the acquisition of the recycling process. 1.092 kg of recycled steel is needed to produce 1 kg of steel in secondary production. An average of 20% scrap steel is used in steel production at the Raahel steel mill. The benefits and loads of the scrap steel used by a steel mill are accounted inside the worldsteel’s life cycle model system boundary. To avoid double calculation, these are not reported again separately as use of secondary material.

The lifecycle benefits of the by-products originating in steel production have been allocated to steel production in accordance with worldsteel’s lifecycle model. Allocation of by-products is calculated as reducing environmental impacts in the production of hot-rolled steel by 5-10%, and an average of 8%. All values apply to 1 kg of cold-rolled steel produced at SSAB’s Hämeenlinna site. Table 3 below shows the environmental indicators based on the lifecycle assessment of SSAB’s cold-rolled steel sheets and coils.

Picture 1. System boundaries of lifecycle assessment.



The chart describes the lifecycle stages of steel structures. Lifecycle assessment excludes the lifecycle stages in a gray background.



Table3. Environmental profile of cold-rolled steel

PARAMETER	UNIT	PRODUCT STAGE	BENEFITS AND LOADS BEYOND THE SYSTEM BOUNDARY
		RAW MATERIAL SUPPLY AND MANUFACTURE OF STEEL PRODUCT	RE-USE, RECOVERY, RECYCLING POTENTIAL
<b>PARAMETERS DESCRIBING ENVIRONMENTAL IMPACTS</b>			
GWP Global warming potential	kg CO <sub>2</sub> equiv.	2.66	-1.32
ODP Depletion potential of the stratospheric ozone layer	kg CFC-11 equiv	$1.01 \times 10^{-08}$	$4.14 \times 10^{-08}$
AP Acidification potential of soil and water sources	kg SO <sub>2</sub> equiv	$6.17 \times 10^{-03}$	$-2.07 \times 10^{-03}$
EP Eutrophication potential	kg (PO <sub>4</sub> ) <sup>-3</sup> equiv	$6.24 \times 10^{-04}$	$-9.16 \times 10^{-05}$
POCP Formation potential of tropospheric ozone	kg ethene equiv	$5.80 \times 10^{-04}$	$-6.52 \times 10^{-04}$
ADP-elements Abiotic depletion potential	kg SB equiv	$1.97 \times 10^{-04}$	$-1.32 \times 10^{-05}$
ADP-fossil fuels Abiotic depletion potential	MJ, net calorific value	27.4	-14.0
<b>PARAMETERS DESCRIBING RESOURCE USE AND PRIMARY ENERGY</b>			
Use of renewable primary energy used as energy carrier	MJ, net calorific value	1.01	0.82
Use of renewable primary energy resources used as raw material	MJ, net calorific value	0.00	0.00
Total use of renewable primary energy resources	MJ, net calorific value	1.01	0.82
Use of non-renewable primary energy used as energy carrier	MJ, net calorific value	17.1	-1.1
Use of non-renewable primary energy used as raw material	MJ, net calorific value	11.7	-11.3
Total use of non-renewable primary energy resources	MJ, net calorific value	28.7	-12.4
Use of secondary material	kg	–	–
Use of renewable secondary fuels	MJ, net calorific value	–	–
Use of non-renewable secondary fuels	MJ, net calorific value	–	–
Net use of fresh water	m <sup>3</sup>	0.02	$-3.40 \times 10^{-03}$
<b>OTHER ENVIRONMENTAL INFORMATION DESCRIBING WASTE CATEGORIES</b>			
Hazardous waste disposed	kg	0.11	0.02
Non-hazardous waste disposed	kg	$4.13 \times 10^{-04}$	$3.70 \times 10^{-02}$
Radioactive waste disposed	kg	$5.55 \times 10^{-04}$	$4.44 \times 10^{-04}$
<b>OTHER ENVIRONMENTAL INFORMATION DESCRIBING OUTPUT FLOWS</b>			
Parameter	Unit	Product stage	
Components for re-use	kg	–	
Materials for recycling	kg	–	
Materials for energy recovery	kg	–	
Exported energy	MJ per energy carrier	0.04	

SSAB is a Nordic and US-based steel company. SSAB offers value added products and services developed in close cooperation with its customers to create a stronger, lighter and more sustainable world. SSAB has employees in over 50 countries. SSAB has production facilities in Sweden, Finland and the US. SSAB is listed on the Nasdaq OMX Nordic Exchange in Stockholm and has a secondary listing on the Nasdaq OMX in Helsinki. [www.ssab.com](http://www.ssab.com)