

Manufacturer-Related Product Qualification

for the Fabrication of Products for Structural Engineering

The Manufacturer
SSAB EUROPE Oy
Raahe Steel Works
Rautaruukintie 155
92101 Raahe, Finland

is qualified for the fabrication stages
Continuous casting, hot rolling and heat treatment
used in the manufacture of
Heavy plates and hot-rolled wide strip
in accordance with Deutsche Bahn standard DBS 918002- 02.

Manufacturer's mark used:



The Qualification is based on:

- Application for Manufacturer-Related Product Qualification
- Documentation of QM measures for continuously cast and rolled products
- Results of the audit conducted at the steelworks and rolling mill
- Material tests performed within the scope of the audit

Grades and qualities

- for heavy plates up to and including S 355 in thicknesses in accordance with DIN EN 10025-2 up to 100 mm
- for heavy plates up to and including S 355 in thicknesses in accordance with DIN EN 10025-3 up to 100 mm
- for heavy plates up to and including S 355 in thicknesses in accordance with DIN EN 10025-4 up to 65 mm
- for heavy plates up to and including S 420/460 in thicknesses in accordance with DIN EN 10025-4 up to 63 mm
- for heavy plates up to and including S 355 in thicknesses in accordance with DIN EN 10025-5 up to 100 mm
- for hot-rolled wide strip up to and including S 355 in thicknesses in accordance with DIN EN 10025-2 to DIN EN 10025-5 up to 10 mm
- for hot-rolled wide strip up to and including S 420/460 in thicknesses in accordance with DIN EN 10025-4 up to 10 mm

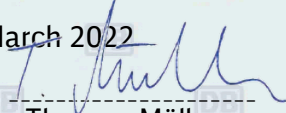
The scope of the valid CPR certificate shall also apply.

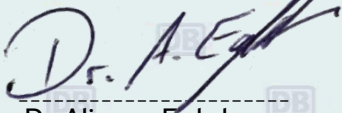
Qualification valid until: **31 March 2024**

Deutsche Bahn AG

Qualitätssicherung Beschaffung Infrastruktur (*Infrastructure Procurement Quality Assurance*)

Berlin, 22 March 2022


Thomas Müller


Dr Alireza Eghdam

General provisions:

1. Deutsche Bahn AG, Infrastructure Procurement Quality Assurance, must be informed in due time if the conditions for obtaining the HPQ have changed significantly. Deutsche Bahn AG, Infrastructure Procurement Quality Assurance, can request that a repeat inspection be carried out at the manufacturing plant if necessary.
2. If doubts arise concerning the suitability of the manufacturer and/or if the quality requirements for the products are not met, Deutsche Bahn AG, Infrastructure Procurement Quality Assurance, reserves the right to conduct unannounced site inspections at the manufacturer's expense at any time.
3. This certificate can be withdrawn, modified or restricted at any time with immediate effect and without compensation if the conditions under which the certificate was granted have changed or if the provisions of this certificate are not met. In case of a withdrawal of the HPQ, the manufacturer is obliged to immediately remove all issued HPQ certificates that are publicly available, including any references to their ownership.
4. If the HPQ is to be extended, the manufacturer must coordinate the dates and terms of the extension with Deutsche Bahn AG, Infrastructure Procurement, Supplier Management and Quality Assurance at least three months prior to the expiry of the validity of the HPQ or before the date of the next inspection.