



**Declaration of Performance**  
(according Regulation EU No 305/2011)

No. Strip S355J2W 015

**Strip/CTL S355J2W / 1.8965 according to EN 10025-5**

Produced by SSAB manufacturing plant Borlänge  
To be used in-welded, bolted and riveted structures

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System of assessment and verification of constancy of performance of the product  
**System 2+**

Notified factory production control certification body  
No. 0045 performed the initial inspection of the manufacturing plant and of factory production control and the continuous surveillance, assessment, and evaluation of factory production control and issued the certificate of conformity of the factory production control.

Charlotta Jansson

2017-09-01  
Quality Manager

Essential characteristics		Performance			Harmonised technical specification
Tolerances on dimensions and shape (EN 10051)	Nominal thickness (t)		Nominal width (w)		
			w≤1200	1200<w≤1500	1500<w≤1600
	mm	t ≤ 2.00	± 0.20	± 0.22	± 0.24
	mm	2.00 <t≤ 2.50	± 0.21	± 0.24	± 0.26
	mm	2.5 0<t≤ 3.00	± 0.23	± 0.25	± 0.28
	mm	3.00 <t≤ 4.00	± 0.25	± 0.28	± 0.30
	mm	4.00 <t≤ 5.00	± 0.28	± 0.30	± 0.32
	mm	5.00 <t≤ 6.00	± 0.30	± 0.32	± 0.33
	mm	6.00 <t≤ 8.00	± 0.33	± 0.35	± 0.36
	mm	8.00<t≤10.00	± 0.37	± 0.38	± 0.39
mm	10.00<t≤12.50	± 0.40	± 0.41	± 0.43	
mm	12.50<t≤15.00	± 0.43	± 0.44	± 0.46	
mm	15.00<t≤16.00	± 0.46	± 0.48	± 0.52	
Yield strength	min (MPa )		355		
Tensile strength	Nominal thickness (t)		(Mpa)		
	mm	< 3	510 - 680		
	mm	3 ≤ t ≤ 16	470 - 630		
Elongation	Nominal thickness (t)		min (%)		
	mm	1.8 ≤ t ≤ 2	14		
	mm	2 < t ≤ 2.5	15		
	mm	2.5 < t < 3	16		
	mm	3 ≤ t ≤ 16	20		
Impact strength	min( J/°C)		27/-20		
Weldability CEV	max (%)		0.52		
Durability					
	C	max (%)	0.16		
	Si	max (%)	0.50		
	Mn	(%)	0.50 - 1.50		
	P	max (%)	0.030		
	S	max (%)	0.030		
Cu	(%)	0.25 - 0.55			

EN 10025-1:2004



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[www.ssab.com/downloads](http://www.ssab.com/downloads)